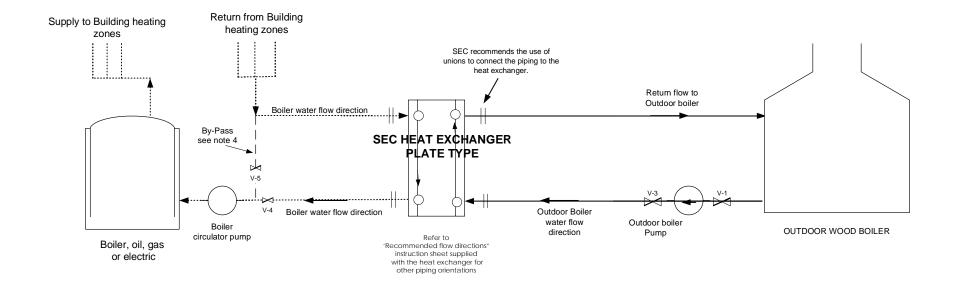
Sample Installation Diagram for use with Outdoor Wood Fuel Boilers



NOTES:

- 1- Damage to the heat exchanger due to improper water chemistry is not covered under the S.E.C. warranty.
- 2- This is only a conceptual drawing provided as a guide. Actual installation must comply with local code requirements.
- 3- A qualified installer, certified to local regulations, must assess each individual installation and design a working system which will operate in accordance with the specific building heating loads and requirements.
- 4-Valves V-4 and V-5 are used in conjunction with the by-pass piping to isolate the heat exchanger when the wood fuel boiler is not in operation for extended periods of time.
- 5-Circulator pumps must be sized correctly to provide; sufficient flow to meet the building load and to over-come head resistance of the piping, fittings, valves and equipment.

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